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(54) MANUFACTURE OF FIBER-REINFORCED CEMENT PLATE

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**Abstract**

(57) PROBLEM TO BE SOLVED: To easily manufacture a deeply engraved protrusion and recess pattern on a surface of a fiber-reinforced cement plate to be manufactured by a machine without limiting material.

SOLUTION: A one-layer flow-on molding method for lumbering by supplying cement slurry 6 in a laminar state onto a felt belt 5 having a suction dehydrator 4 and suction dehydrating it comprises the steps of supplying the slurry 6 obtained by uniformly dispersing clay particles in fiber-reinforced cement mixture made by normal method mixing onto the belt 5 or a cement layer formed on the belt 5, stratifying it, then cutting it in a size adapted to press molding to be described later, pressing the cut unhardened fiber-reinforced cement plate to form a protrusion and recess pattern, and curing to harden it according to a conventional method.